

# Cable protection for civil engeneering

Product overview



#### **Preface**

Now into its second generation, our family-owned enterprise combines expertise, a high technical standard, environment protection and energy-awareness with your wishes. Our claim is to always produce the best possible quality, which is how we provide the safety that you require. By choosing Z.I.S., you are opting for a professional and internationally experienced partner on whom you can always rely. Through decades of experience Z.I.S. ensures mature products and quality "made in Germany".

"Your satisfaction with our products is our most important concern. In order to achieve this, we rely on the performance of our motivated staff members and on the continuous improvement of our products and of all our operating processes.

We are proud to have been contributing to the protection of the environment for over 50 years now.

The experience and knowledge that we have acquired over the years allow us to manufacture products of the highest quality from reclaimed or recycled materials from the plastics industry – saving resources and remaining energy-efficient and environmentally friendly.

We focus on a confident and close cooperation between our customers, suppliers and employees. It is this confidence, combined with our flexibility, our know-how and the high quality standard of our products which makes us successful and unique."



Olaf Igelbrinck Executive partner

Heike Igelbrinck



Z.I.S. Kunststoff GmbH is your reliable system supplier for high quality cable protection products, protecting your cables and conduits. Certified according to DIN ISO 9001, we manufacture cable protection systems from extruded plastics.

In our product range you can find everything relating to cable protection. Our core products are cable protection conduits in lengths, on coils or on rolls, as well as cable cover profiles, cover tapes and films, custom profiles and many more too. A broad range of accessories completes our portfolio.

Our products are made from PVC-U, PE-HD or PP. Depending on the designated use and your individual specifications, we can process high quality regrinds from the plastics industry, recycling and reclaim material or virgin material.

Since its establishment in 1970, Z.I.S. Kunststoff GmbH has been manufacturing cable production systems from plastic. Today, our facilities extend to 9,000 m<sup>2</sup>. Our products are used all over Europe, always complying with national and international directives.

#### By means of ...

- technical know-how and a high quality level
- continuous innovation
- moderate expansion
- and a constant diversification of our product range
- ... we keep our customers satisfied.



"When you stop improving, you stop being good"

(Philip Rosenthal, entrepreneur)

This is why, at our production sites, we work according to globally valid quality principles:

- We manufacture our cable covers and cable protection conduits according to the valid state-of-the-art directives and standards.
- Our company is certified according to DIN EN ISO 9001:2015.



Certification according to ISO 9001 is the best known and most widely accepted quality management system. It confirms the quality capability of our company.

 As a member of the DIN, we influence normative policy decisions and actively shape German standardization policy.

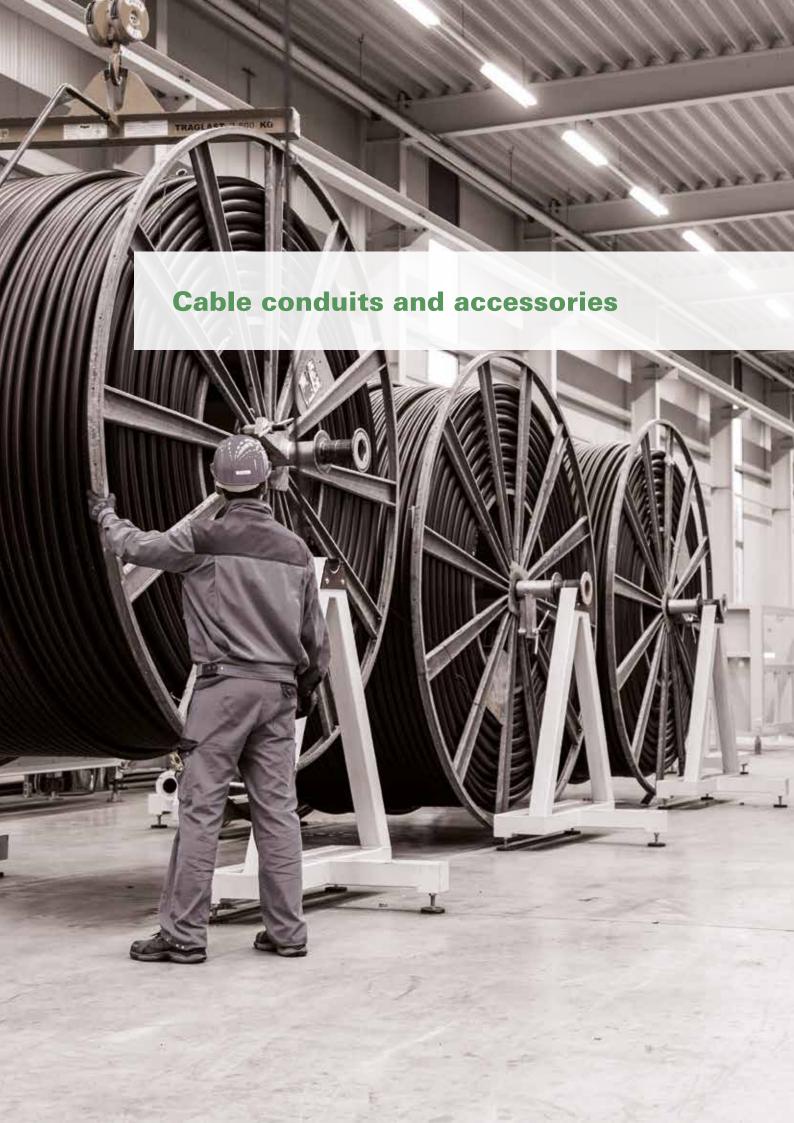




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Z.I.S. Kunststoff cable conduits protect your power and telecommunication cables laid below ground against mechanical damage and are perfectly suitable for the use as hollow pipe systems.

In our product line you may choose between the following designs: products in length, on rolls or in coils.

We provide highest flexibility to you by the choice of the connecting systems as we produce our conduits with plug-in sleeve, adhesive sleeve or with smooth ends.

We provide you with an extensive program making sure that you will find the dimensions required. On request we manufacture special designs regarding colour, imprint and length. Should you not find the product you are looking for in our catalogue please contact us. We are constantly extending our product range and will certainly be able to offer you a solution.

#### Advantages for you:

- Best possible protection for cables and wires
- Wide range of products
- Individual imprint and colours
- Flexibility of the connecting system
- Large program of accessories
- Competent consulting



#### Telecommunication pipe and cable conduits made of PE-HD



# Cable conduits made of PE-HD, manufactured acc. to DIN 16874 with external supervision by MPA, Darmstadt or DIN 16876 Material PE-HD according to DIN requirements Colour black Inner surface inside grooves, to reach max. pulling-in and blowing-in length

on rental drums or in coils

to DIN requirements

Possible designs			
Material	PE 80 / PE 100 acc. to DIN 8074/8075		
Coloured	co-extruded stripes		
Outer surface	coloured co-extruded or solid dyed		
Inner surface	smooth		
Туре	composite pipes – side by side, parallel, loose wound on reel		
Delivery type	one-way-drums		
Individual lenght	on drums or in coils		
Labelling	acc. to customer specifications		
SDR types	SDR 33 - SDR 11		

Item designation	Outer diameter	Wall thickness	SDR types	In coils	On rolls	Weight
	(mm)	(mm)		(m)	(m)	(kg/m)
KSR 32 x 3,0	32	3,0	11	4.000	100	0,272
KSR 40 x 3,7	40	3,7	11	3.000	100	0,430
KSR 50 x 4,6	50	4,6	11	2.200	100	0,666
KSR 63 x 5,8	63	5,8	11	1.500	100	1,050
KSR 75 x 6,8*	75	6,8	11	1.000		1,470

<sup>\*</sup> Inner surface smooth

**Delivery type** 

Labelling

Intermediate lenght and special wall thickness are available on request

#### Plug fitting

Standard design		
Material	Plastic design	
Туре	pluggable, pressure-tight up to 12 bar	

Item designation	Pipe diameter (mm)
STF-TK 32	32
STF-TK 40	40
STF-TK 50	50



# Screw fitting

Standard design			
Material	Plastic design		
Туре	screwable, pressure-tight up to 12 bar		



Item designation	Pipe diameter (mm)
SRF-TK 32	32
SRF-TK 40	40
SRF-TK 50	50
SRF-TK 63	63
SRF-TK 75	75

# Pipe sealing plug

Standard design			
Material	Plastic design		
Туре	with eyelet screw, pressure-tight up to 0,5 bar		

Item designation	Pipe diameter (mm)
AS-TK 32	26,0 – 31,0
AS-TK 40	31,0 – 39,0
AS-TK 50	38,0 – 49,0
AS-TK 63	47,0 - 62,0



# Sealing plug

Standard design		
Material	PE	
Туре	fitting on plain end, sand tight	

Item designation	Pipe diameter (mm)
VS-TK 32	32
VS-TK 40	40
VS-TK 50	50
VS-TK 63	63
VS-TK 75	75







Standard designs		
Manufactured acc. to DIN 16876		
Sleeve type	integrally moulded plug-in sleeve (SM)	
Sealing ring	compression lip sealing ring, type "SX" (inserted in the factory)	
Sharp end	with plug-in depth marking and chamfer	
Length	6 m	
Colour	black	
Inner surface	smooth	

Possible designs		
Quality	DIN 16874	
Length	1 m to 6 m	
Coloured stripes	co-extruded	
Colour	on request	
Outer surface	coloured, co-extruded or solid-dyed	
Inner surface	inner grooves for reducing the cable pull-in forces	
Labelling	acc. to customer specifications	

Item designation	Outer diameter	Wall thickness	SDR types	Pallet contents	Weight (kg/m)
KSR 63 x 3,0 SM	63	3,0	21	1020	0,586
KSR 110 x 3,4 SM	110	3,4	26	516	1,170
KSR 110 x 4,2 SM	110	4,2	26	516	1,430
KSR 110 x 5,3 SM	110	5,3	21	516	1,770
KSR 110 x 6,3 SM	110	6,3	17,6	516	2,080
KSR 110 x 10,0 ASM*	110	10,0	11	516	3,140
KSR 125 x 3,9 SM	125	3,9	26	408	1,510
KSR 125 x 4,8 SM	125	4,8	26	408	1,840
KSR 125 x 7,1 ASM*	125	7,1	17,6	408	2,660
KSR 140 x 4,3 SM	140	4,3	33	318	1,884
KSR 160 x 4,9 SM	160	4,9	26	234	2,420
KSR 160 x 6,2 SM	160	6,2	26	234	3,040
KSR 160 x 9,1 ASM*	160	9,1	17,6	234	4,360

<sup>\*</sup>ASM = attached plug-in sleeve

#### Cable conduits and blanks made of PE-HD with smooth ends



Standard design		
Manufactured acc. to DIN 16876		
Length	6 m	
Smooth ends	onesided with chamfer	
Colour	black	
Inner surface	smooth	

Possible designs		
Quality	DIN 16874	
Length	1 m to 6 m	
Coloured stripes	co-extruded	
Colour	on request	
Outer surface	coloured, co-extruded or solid dyed	
Inner surface	inner grooves for reducing the cable pull-in forces	
Labelling	acc. to customer specifications	
Chamfer	two-sides or without	

Item designation	Outer diameter	SDR type	Wall thickness	Pallet contents	Weight
	(mm)		(mm)	(m)	(kg/m)
KSR 32 x 3,0 GE	32	11	3,0		0,272
KSR 40 x 3,7 GE	40	11	3,7		0,430
KSR 50 x 4,6 GE	50	11	4,6	1200	0,666
KSR 63 x 3,0 GE	63	21	3,0	1020	0,586
KSR 63 x 5,8 GE	63	11	5,8	1020	1,050
KSR 75 x 6,8 GE	75	11	6,8		1,470
KSR 110 x 3,4 GE	110	33	3,4	516	1,170
KSR 110 x 4,2 GE	110	26	4,2	516	1,430
KSR 110 x 5,3 GE	110	21	5,3	516	1,770
KSR 110 x 6,3 GE	110	17,6	6,3	516	2,080
KSR 110 x 10 GE	110	11	10,0	516	3,140
KSR 125 x 3,9 GE	125	33	3,9	408	1,510
KSR 125 x 4,8 GE	125	26	4,8	408	1,840
KSR 125 x 7,1 GE	125	17,6	7,1	408	2,660
KSR 140 x 4,3 GE	140	33	4,3	318	1,884
KSR 160 x 4,9 GE	160	33	4,9	234	2,420
KSR 160 x 6,2 GE	160	26	6,2	234	3.040
KSR 160 x 9,1 GE	160	17,6	9,1	234	4,360

#### Cable conduit bends made of PE-HD



Standard design		
Material	PE-HD, manufactured acc. to DIN 16876	
Sleeve type	plug-in sleeve	
Sealing ring	Compression lip sealing ring, type "SX" (inserted in the factory)	
Radius	1 m	
Degrees	15°, 30°, 45° or 90°	
Colour	black	

Possible desig	ins
Radius	on request
Degrees	on request

Item designation	Outer diameter (mm)	Wall thickness (mm)
BG-KSR 110 x 4,2 SM	110	4,2
BG-KSR 110 x 6,3 SM	110	6,3
BG-KSR 125 x 3,9 SM	125	3,9
BG-KSR 160 x 4,9 SM	160	4,9

#### PE-HD Double plug-in sleeve



Standard design		
Туре	Sleeve type coller (with inner stop position and two lip sealing rings)	
Material	PE-HD	
Colour	black	

Item designation	Outer diameter	Length (mm)
DM-KSR 63 x 2,2	63	220
DM-KSR 110 x 4,3	110	295
DM-KSR 125 x 4,9	125	245
DM-KSR 140 x 8,0	140	278
DM-KSR 160 x 6,2	160	266

#### Flexible cable conduit bends



"Short type" with plug-in sleeve and plain end		
Material	PE-HD	
Colour	black	
Туре	up to 45° bendable	

Item designation	Dimensions (mm)	Length*
Flexb 5045	50 x 6,0	445 - 510
Flexb 6345	63 x 6,0	600 - 680
Flexb 7545	75 x 6,0	660 - 740
Flexb 9045	90 x 6,0	770 - 870
Flexb 11045	110 x 6,0	910 - 1030
Flexb 12545	125 x 6,0	1100 - 1215
Flexb 14045	140 x 6,0	1220 - 1340
Flexb 16045	160 x 6,0	1130 - 1400

<sup>\*</sup>compressed to stretched length



"Long type" with plug-in sleeve and plain end				
Material PE-HD				
Colour	black			
Туре	up to 90° bendable			

Item designation	Dimensions (mm)	Length*
Flexb 5090	50 x 6,0	710 - 850
Flexb 6390	63 x 6,0	905 - 1040
Flexb 7590	75 x 6,0	1060 - 1210
Flexb 9090	90 x 6,0	1275 - 1445
Flexb 11090	110 x 6,0	1275 - 1710
Flexb 12590	125 x 6,0	1875 - 2105
Flexb 14090	140 x 6,0	2105 - 2300
Flexb 16090	160 x 6,0	2060 - 2480

<sup>\*</sup>compressed to stretched length

# Spacers

Standard design		
Material	PP	
Туре	Space for 2, 4, 6 or 8 pipes	
Colour	black	



Item designation	Outer diameter (mm)
AH-VW 50	50
AH-VW 63	63
AH-VW 75	75
AH-VW 90	90
AH-VW 110	110
AH-VW 125	125
AH-VW 140	140
AH-VW 160	160
AH-VW 200	200

# End caps

Standard design		
Material	PE-HD*	
Туре	fitting for pipe and sleeve ends	
Colour	black	

<sup>\*</sup>also available as PP



Item designation	Outer diameter (mm)		
VK-VW 50	50		
VK-VW 63	63		
VK-VW 75	75		
VK-VW 90	90		
VK-VW 110	110		
VK-VW 125	125		
VK-VW 140	140		
VK-VW 160	160		
VK-VW 200	200		





Standard design			
Manufactured acc. to	o DIN 16878 or prEN 14285		
Sleeve type integrally moulded plug-in sleeve (SM)			
Sealing ring	compression lip sealing ring, type "SX" (inserted in the factory)		
Sharp end	with plug-in depth marking and chamfer		
Length	6 m		
Colour	black		
Inner surface	smooth		

Possible designs			
Length 1 m bis 6 m			
Coloured stripes	co-extruded		
Colour	on request		
Outer surface	fcoloured, co-extruded or solid-dyed		
Inner surface	inner grooves for reducing the cable pull-in forces		
Labelling	acc. to customer specifications		

Item designation	Outer diameter	Wall thickness	SN type	Pallet contents	Weight (kg/m)
KSR 63 x 3,0 SM	63	3,0	16	1020	0,586
KSR 110 x 3,4 SM	110	3,4	4	516	1,120
KSR 110 x 4,2 SM	110	4,2	4	516	1,370
KSR 110 x 4,7 SM	110	4,7	8	516	1,590
KSR 110 x 5,3 SM	110	5,3	16	516	1,770
KSR 110 x 6,3 SM	110	6,3	16	516	2,020
KSR 125 x 3,9 SM	125	3,9	4	408	1,450
KSR 125 x 4,8 SM	125	4,8	4	408	1,765
KSR 140 x 4,3 SM	140	4,3	4	318	1,884
KSR 160 x 4,9 SM	160	4,9	4	234	2,320
KSR 160 x 6,2 SM	160	6,2	4	234	2,965
KSR 160 x 6,9 SM	160	6,9	8	234	3,350



Standard design			
Manufactured acc. to DIN 16878 or prEN 14285			
Length 6 m			
Smooth ends	Smooth ends onesided with chamfer		
Colour	black		
Inner surface smooth			

Possible designs		
Length	1 m to 6 m	
Coloured stripes	co-extruded	
Colour	on request	
Outer surface	coloured, co-extruded or solid dyed	
Inner surface	inner grooves for reducing the cable pull-in forces	
Labelling	acc. to customer specifications	

Item designation	Outer diameter	Wall thickness	SN type	Pallet contents	Weight (kg/m)
KSR 63 x 3,0 GE	63	3,0	16	1020	0,586
KSR 110 x 3,4 GE	110	3,4	4	516	1,120
KSR 110 x 4,2 GE	110	4,2	4	516	1,370
KSR 110 x 4,7 GE	110	4,7	8	516	1,590
KSR 110 x 5,3 GE	110	5,3	16	516	1,770
KSR 110 x 6,3 GE	110	6,3	16	516	2,020
KSR 125 x 3,9 GE	125	3,9	4	408	1,450
KSR 125 x 4,8 GE	125	4,8	4	408	1,765
KSR 140 x 4,3 GE	140	4,3	4	318	1,884
KSR 160 x 4,9 GE	160	4,9	4	234	2,320
KSR 160 x 6,2 GE	160	6,2	4	234	2,965
KSR 160 x 6,9 GE	160	6,9	8	234	3,350

# Spacers

Standard design	
Material	PP
Туре	Space for 2, 4, 6 or 8 pipes
Colour	black



Item designation	Outer diameter (mm)
AH-VW 50	50
AH-VW 63	63
AH-VW 75	75
AH-VW 90	90
AH-VW 110	110
AH-VW 125	125
AH-VW 140	140
AH-VW 160	160
AH-VW 200	200

# End caps

Standard design	
Material	PE-HD
Туре	fitting for pipe and sleeve ends
Colour	black



Item designation	Outer diameter (mm)
VK-VW 50	50
VK-VW 63	63
VK-VW 75	75
VK-VW 90	90
VK-VW 110	110
VK-VW 125	125
VK-VW 140	140
VK-VW 160	160
VK-VW 200	200

#### Cable conduit bends made of PP



Standard design		
Material	PP, manufactured acc. to DIN 16878	
Sleeve type	plug-in sleeve	
Sealing ring	Compression lip sealing ring, type "SX" (inserted in the factory)	
Radius	1 m	
Degrees	15°, 30°, 45° or 90°	
Colour	black	

Possible designs	
Radius	on request
Degrees	on request

Item designation	Outer diameter (mm)	Wall thickness (mm)
BG-KSR 110	110	4,2
BG-KSR 110	110	6,3
BG-KSR 125	125	3,9
BG-KSR 160	160	4,9

#### PE-HD Double plug-in sleeve



Standard design		
Туре	Sleeve type coller (with inner stop position and two lip sealing rings)	
Material	PE-HD	
Colour	black	

Item designation	Outer diameter	Length (mm)
DM-KSR 63 x 2,2	63	220
DM-KSR 110 x 4,3	110	295
DM-KSR 125 x 4,9	125	245
DM-KSR 140 x 8,0	140	278
DM-KSR 160 x 6,2	160	266

#### Flexible cable conduit bends



"Short type" with plug-in sleeve and plain end		
Material	PE-HD	
Colour	black	
Туре	up to 45° bendable	

Item designation	Dimensions (mm)	Length*
Flexb 5045	50 x 6,0	445 - 510
Flexb 6345	63 x 6,0	600 - 680
Flexb 7545	75 x 6,0	660 - 740
Flexb 9045	90 x 6,0	770 - 870
Flexb 11045	110 x 6,0	910 - 1030
Flexb 12545	125 x 6,0	1100 - 1215
Flexb 14045	140 x 6,0	1220 - 1340
Flexb 16045	160 x 6,0	1130 - 1400

<sup>\*</sup>compressed to stretched length



"Long type" with plug-in sleeve and plain end		
Material	PE-HD	
Colour	black	
Туре	up to 90° bendable	

Item designation	Dimensions (mm)	Length*
Flexb 5090	50 x 6,0	710 - 850
Flexb 6390	63 x 6,0	905 - 1040
Flexb 7590	75 x 6,0	1060 - 1210
Flexb 9090	90 x 6,0	1275 - 1445
Flexb 11090	110 x 6,0	1275 - 1710
Flexb 12590	125 x 6,0	1875 - 2105
Flexb 14090	140 x 6,0	2105 - 2300
Flexb 16090	160 x 6,0	2060 - 2480

<sup>\*</sup>compressed to stretched length





Standard design		
Manufactured acc. to DIN 16875		
Sleeve type adhesive sleeve		
Smooth ends	onesided with chamfer	
Length	6 m	
Colour	black / anthracite	

Possible designs		
Length	1 m to 6 m	
Colour	special colours are available on request	
Labelling	acc. to customer specifications	

Item designation	Outer diameter	Wall thickness		Pallet contents	Weight (kg/m)	
		Range 2	Range 3	Range 4		
KSR 50 x 1,8 KM*	50		1,8		1.200	0,422
KSR 63 x 1,9 KM*	63		1,9		816	0,562
KSR 63 x 3,0 KM	63			3,0	816	0,854
KSR 75 x 2,2 KM*	75		2,2		630	0,782
KSR 75 x 3,6 KM	75			3,6	630	1,220
KSR 90 x 2,7 KM*	90		2,7		432	1,130
KSR 110 x 2,2 KM	110	2,2			300	1,160
KSR 110 x 3,2 KM*	110		3,2		300	1,640
KSR 110 x 5,3 KM	110			5,3	300	2,610
KSR 125 x 2,5 KM	125	2,5			204	1,480
KSR 125 x 3,7 KM	125		3,7		204	2,130
KSR 125 x 6,0 KM	125			6,0	204	3,340
KSR 140 x 4,1 KM	140		4,1		180	2,650
KSR 160 x 3,2 KM	160	3,2			234	2,400
KSR 160 x 4,7 KM	160		4,7		234	3,440
KSR 160 x 7,7 KM	160			7,7	234	5,470
KSR 200 x 3,9 KM	200	3,9			90	3,650

<sup>\*</sup>as standard size also available in 1m lengths



Standard design			
Manufactured acc	. to DIN 16875		
Sleeve type	Sleeve type plug-in sleeve		
Sealing ring	inserted in the factory		
Smooth ends	onesided with plug-in depth marking and chamfer		
Length	6 m		
Colour	black / anthracite		

Possible designs		
Length	1 m to 6 m	
Colour	special colours are available on request	
Labelling	acc. to customer specifications	

Item designation	Outer diameter	Wall thickness		Pallet contents (m)	Weight (kg/m)
		Range 3	Range 4		
KSR 110 x 3,2 SM	110	3,2		300	1,640
KSR 110 x 5,3 SM	110		5,3	300	2,610
KSR 125 x 3,7 SM	125	3,7		204	2,130
KSR 125 x 6,0 SM	125		6,0	204	3,340
KSR 160 x 4,7 SM	160	4,7		234	3,440
KSR 160 x 7,7 SM	160		7,7	234	5,470



Standard design		
Manufactured acc. to DIN 16875		
Length	6 m	
Smooth ends	onesided with chamfer	
Colour	black / anthracite	

Possible designs		
Length	1 m to 6 m	
Туре	intermediate lenght and special colour on request	
Colour	special colours are available on request	
Labelling	acc. to customer specifications	

Item designation	Outer diameter	Wall thickness		Pallet contents	Weight (kg/m)	
		Range 2	Range 3	Range 4		
KSR 32 x 1,8 GE	32			1,8	3.018	0,264
KSR 50 x 1,8 GE	50		1,8		1.200	0,422
KSR 63 x 1,9 GE	63		1,9		816	0,562
KSR 63 x 3,0 GE	63			3,0	816	0,854
KSR 75 x 2,2 GE	75		2,2		630	0,782
KSR 75 x 3,6 GE	75			3,6	630	1,220
KSR 90 x 2,7 GE	90		2,7		432	1,130
KSR 110 x 2,2 GE	110	2,2			300	1,160
KSR 110 x 5,3 GE	110			5,3	300	2,610
KSR 125 x 2,5 GE	125	2,5			204	1,480
KSR 125 x 3,7 GE	125		3,7		204	2,130
KSR 125 x 6,0 GE	125			6,0	204	3,340
KSR 140 x 4,1 GE	140		4,1		180	2,650
KSR 160 x 3,2 GE	160	3,2			234	2,400
KSR 160 x 4,7 GE	160		4,7		234	3,440
KSR 160 x 7,7 GE	160			7,7	234	5,470
KSR 200 x 3,9 GE	200	3,9			90	3,650



#### Cable conduit bends made of PVC-U with adhesive sleeve



Standard design		
Sleeve type	adhesive sleeve	
Radius	1 m	
Degrees	15°, 30°, 45° oorr 90°	
Colour	black	

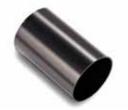
Possible designs	
Radius	on request
Degrees	on request

Item designation	Outer diameter (mm)	Wall thickness (mm)	
		Range 3	Range 4
BG-KSR 50 x 1,8 KM	50	1,8	
BG-KSR 63 x 1,9 KM	63	1,9	
BG-KSR 63 x 3,0 KM	63		3,0
BG-KSR 75 x 2,2 KM	75	2,2	
BG-KSR 75 x 3,6 KM	75		3,6
BG-KSR 90 x 2,7 KM	90		
BG-KSR 110 x 3,2 KM	110	3,2	
BG-KSR 110 x 5,3 KM	110		5,3
BG-KSR 125 x 3,7 KM	125	3,7	
BG-KSR 125 x 6.0 KM	125		6,0
BG-KSR 140 x 4,1 KM	140		
BG-KSR 160 x 4,7 KM	160	4,7	
BG-KSR 200 x 4,0 KM	200		

Cable conduit bends with plug-in sleeve on request

#### Sleeve made of PVC-U

Standard design	
Material PVC-U	
Туре	without inner stop position
Colour	black



Item designation	Outer diameter (mm)	Length (mm)
ÜM-KSR 50 x 1,8 KM	50	115
ÜM-KSR 63 x 1,8 KM	63	115
ÜM-KSR 75 x 2,2 KM	75	125
ÜM-KSR 110 x 3,2 KM	110	185
ÜM-KSR 110 x 5,3 KM	110	185
ÜM-KSR 125 x 3,7 KM	125	205
ÜM-KSR 125 x 6,0 KM	125	200
ÜM-KSR 160 x 4,7 KM	160	245
ÜM-KSR 200 x 4,0 KM	200	400

#### Double adhesive sleeve made of PVC-U

Standard design	
Material PVC-U	
Type with or without inner stop position	
Colour	black



Item designation	Outer diameter	Length
DVM VCD EO « 4 0 VM	50	120
DKM-KSR 50 x 1,8 KM	50	120
DKM-KSR 63 x 1,8 KM	63	150
DKM-KSR 75 x 2,2 KM	75	155
DKM-KSR 110 x 3,2 KM	110	225
DKM-KSR 110 x 5,3 KM	110	225
DKM-KSR 125 x 3,7 KM	125	265
DKM-KSR 125 x 6,0 KM	125	265
DKM-KSR 160 x 4,7 KM	160	310
DKM-KSR 200 x 4,0 KM	200	400

#### Double plug-in sleeve made of PVC-U

Standard design	
Material	PVC-U
Туре	Sleeve type coller (with inner stop position and two lip sealing rings)
Colour	black



Item designation	Outer diameter	Length (mm)
DSM-KSR 50 x 1,8 SM	50	120
DSM-KSR 63 x 1,8 SM	63	150
DSM-KSR 75 x 2,2 SM	75	155
DSM-KSR 110 x 3,2 SM	110	225
DSM-KSR 110 x 5,3 SM	110	225
DSM-KSR 125 x 3,7 SM	125	265
DSM-KSR 125 x 6,0 SM	125	265
DSM-KSR 160 x 4,7 SM	160	310
DSM-KSR 200 x 4,0 SM	200	400

with lip sealing ring on request

#### Spacers

Standard design	
Material	PP
Туре	Space for 2, 4, 6 or 8 pipes
Colour	black



Item designation	Outer diameter
AH-VW 50	50
AH-VW 63	63
AH-VW 75	75
AH-VW 90	90
AH-VW 110	110
AH-VW 125	125
AH-VW 140	140
AH-VW 160	160
AH-VW 200	200

# End caps

Standard design	
Material	PE-HD
Туре	fitting for pipe and sleeve ends
Colour	black



Item designation	Outer diameter
VK-VW 50	50
VK-VW 63	63
VK-VW 75	75
VK-VW 90	90
VK-VW 110	110
VK-VW 125	125
VK-VW 140	140
VK-VW 160	160
VK-VW 200	200



#### Composite cable conduits made of PE-HD with outer corrugation



Standard design		
Manufactured acc. to	o DIN EN 61386-24	
Туре	with outer corrugation and inner pipe	
Туре	450 N	
Sleeve type	Double plug-in sleeve, sand-tight design	
Material	PE-HD	
Length	6 m	
Colour Outer surface	black	

Possible designs		
Sleeve type	double plug-in sleeve, water-tight design	
Length	on request	
Colour	red, yellow, blue, green or orange	

Item designation		Pallet contents		
	DN	ø d <sub>i</sub> (mm)	Ø d <sub>a</sub> (mm)	(m)
VBR-S 50	50	39 <sup>+1,5</sup>	50 <sup>+1,0</sup>	1170
VBR-S 63	63	50 <sup>+1,2</sup>	63+1,2	612
VBR-S 75	75	61*1,5	75 <sup>+1,4</sup>	978
VBR-S 90	90	74+2,0	90+1,7	648
VBR-S 110	110	93+2,0	110+2,0	402
VBR-S 125	125	107+2,0	125 <sup>+2,3</sup>	306
VBR-S 160	160	138+2,5	160+2,3	198

# Composite cable conduits made of PE-HD with outer corrugation in coils



Standard design				
Manufactured acc. to DIN EN 61386-24				
Туре	with outer corrugation and inner pipe			
Туре	450 N			
Sleeve type	Double plug-in sleeve, sand-tight design			
Material	PE-HD			
Length	50 m in coils, with inside cable pull-in aid			
Colour Outer surface	black			

Possible designs			
Sleeve type	double plug-in sleeve, water-tight design		
Length	on request		
Colour	red, yellow, blue, green or orange		

Item designation	Dimensions			On rolls
	DN	ø d <sub>i</sub> (mm)	ø d <sub>a</sub> (mm)	(m)
VBR-F 40	40	30+2,0	40+0,8	50
VBR-F 50	50	40+2,0	50 <sup>+1,0</sup>	50
VBR-F 63	63	50 <sup>+2,0</sup>	63 <sup>+1,2</sup>	50
VBR-F 75	75	60+2,0	75 <sup>+1,4</sup>	50
VBR-F 90	90	74+2,0	90 <sup>+1,7</sup>	50
VBR-F 110	110	93+2,0	110+2,0	50
VBR-F 120	120	102+2,0	120+0,5/-0,5	50
VBR-F 125	125	105+2,5	125+2,3	50
VBR-F 160	160	137+2,5	160+2,3	50

# Double plug-in sleeve

Standard design				
Material	terial PE-HD			
Colour	black			



Item designation	Outer diameter
DSM-VBR 40	40
DSM-VBR 50	50
DSM-VBR 63	63
DSM-VBR 75	75
DSM-VBR 90	90
DSM-VBR 110	110
DSM-VBR 125	125
DSM-VBR 160	160

# Profile sealing ring

Standard design			
Colour	black		



Item designation	Outer diameter
DR-VBR 40	40
DR-VBR 50	50
DR-VBR 63	63
DR-VBR 75	75
DR-VBR 90	90
DR-VBR 110	110
DR-VBR 125	125
DR-VBR 160	160

# Spacers

Standard design			
Material PP			
Туре	Space for 2, 4, 6 or 8 pipes		
Colour	black		



Item designation	Outer diameter
AH-VW 50	50
AH-VW 63	63
AH-VW 75	75
AH-VW 90	90
AH-VW 110	110
AH-VW 125	125
AH-VW 160	160





Please select from our range of split pipes for subsequent protection of cables, which have already been laid, or to repair damaged pipe systems.

You will receive our split pipes with three different locking systems as well as different materials individually according to your wishes or fields of application:

- split pipes made of PVC-U or PE-HD with snap-on locking
- split pipes made of PVC-U with H-profile
- split pipes made of PP with locking clamps

For subsequent protection of cables, which have already been laid, or for repairing damaged pipe systems.

- sealed against fine sand
- reusable
- · extandable to any length
- the joining of the split pipes does not require any tools
- a continuous pipeline is achieved by offsetting the top split pipe (no sleeves required)



# Use as a repair split pipe:

Our split pipe is constructed in a way that the locking mechanism is on the outside of the pipe, which means that the inner diameter of 100 mm is fully usable without dimensional limitations. Therefore, the split pipe can be clamped over the defective cable conduit like a plaster over a wound.

Standard design			
Material PVC-U			
Locking system snap-on lock			
Colour	grey		
Length 3 m			

Possible designs		
Length	1 m to 3 m	
Colour	special colours are available on request	
Labelling	acc. to customer specifications	

Item de	esignation	Outer diameter (mm)	Inner diameter (mm)	Wall thickness (mm)	Pallet contents (m)
RHS-R	110 x 3,2	116,4	110	3,2	135



Standard design			
Material PVC-U			
Locking system H-profile			
<b>Colour</b> black			
Length 3 m			

The joining is achieved by connecting the two split pipes. The connection battens (H-profile) are glued on one side. A continuous pipeline is achieved by offsetting the top split pipe (no sleeves required). In addition, the H-profiles can be joined to the split pipes during the final assembly using Tangit plastic glue for PVC-U.

Item designation	Outer diameter (mm)	Inner diameter (mm)	Wall thickness (mm)	Pallet contents (m)		
RHS-H 50 x 1,8	50	46,4	1,8	1332		
RHS-H 63 x 1,9	63	59,2	1,9	855		
RHS-H 63 x 3,0	63	57	3,0	855		
RHS-H 63 x 4,7	63	53,6	4,7	855		
RHS-H 75 x 2,2	75	70,6	2,2	600		
RHS-H 75 x 3,6	75	67,8	3,6	600		
RHS-H 90 x 2,7	90	84,6	2,7	372		
RHS-H 90 x 4,3	90	81,4	4,3	372		
RHS-H 110 x 3,2	see Split pipes with snap-on locking Side 40					
RHS-H 110 x 5,3	110	99,4	5,3	297		
RHS-H 125 x 3,7	125	117,6	3,7	216		
RHS-H 125 x 6,0	125	113	6,0	216		
RHS-H 140 x 4,1	140	131,8	4,1	138		
RHS-H 140 x 6,7	140	126,6	6,7	138		
RHS-H 160 x 4,7	160	150,6	4,7	126		
RHS-H 160 x 7,7	160	144,6	7,7	126		
RHS-H 200 x 4,0	200	192	4,0	75		
RHS-H 250 x 6,1*	250	237,8	6,1	35		
RHS-H 315 x 7,7*	315	299,6	7,7	20		

<sup>\*</sup> Colour red/brown



# Standard design Material PE-HD Locking system snap-on locking Colour black Length 3 m

# Use as a repair split pipe:

Our 120 mm x 5,0 mm split pipe is constructed in a way that the locking mechanism is on the outside of the pipe, which means that the inner diameter of 110mm is fully usable without dimensional limitations. Therefore, the split pipe can be clamped over the defective cable conduit like a plaster over a wound. You don't need to saw off the damaged pipe section!

Item designation	Outer diameter (mm)	Inner diameter (mm)	Wall thickness (mm)	Pallet contents (m)
RHS-R 50 x 4,0	58	50	4,0	330
RHS-R 75 x 4,0	83	75	4,0	180
RHS-R 100 x 5,0	110	100	5,0	162
RHS-R 110 x 5,0	120	110	5,0	144
RHS-R 141 x 9,5	160	141	9,5	72
RHS-R 172 x 14,0	200	172	14,0	90
RHS-R 195 x 15,0	225	195	15,0	90

# Flexible split pipe bends

Standard design	
Material PE-HD	
Туре	flexible up to 90°, one-sided splitted with looking bolt
Colour	black



Item designation	Dimensions (mm)	Length (mm)
RHSB 110 x 5,0	110 x 5,0	1350
RHSB 120 x 5,0	120 x 5,0	1300
RHSB 160 x 9,5	160 x 9,5	1680

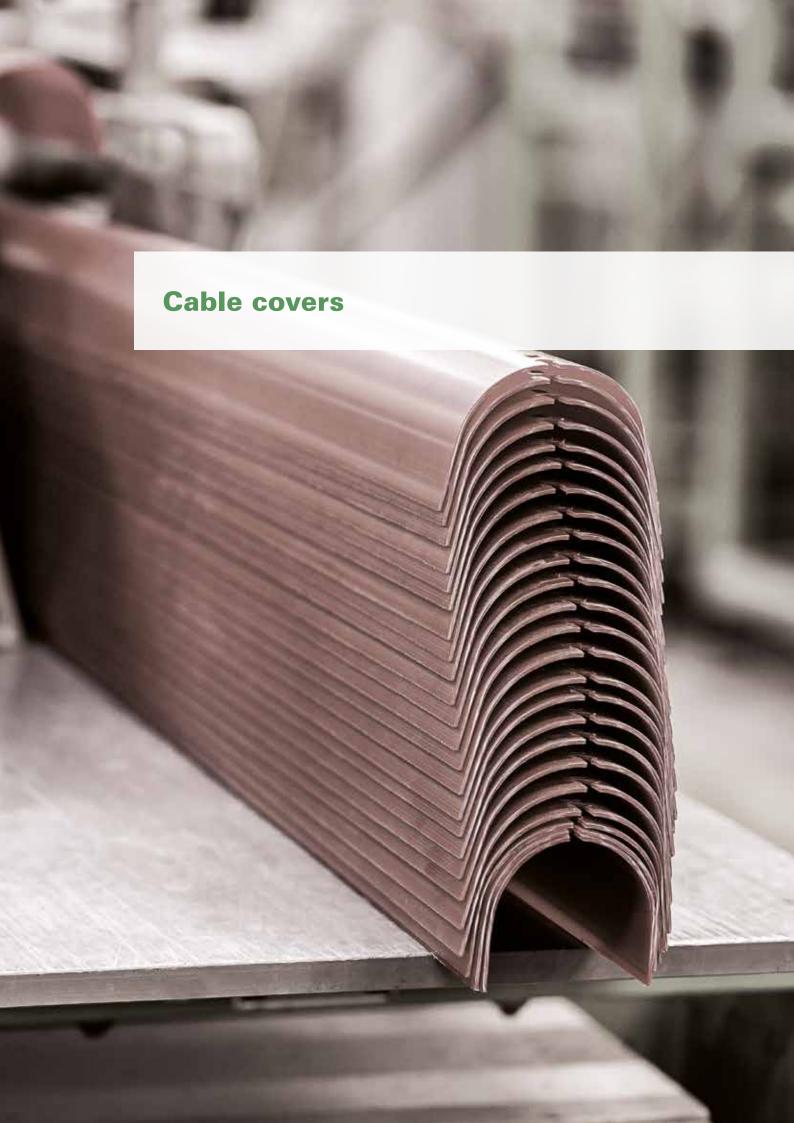


For the subsequent protection of cables, which have already been laid.

- Sealed against fine sand
- Reusable
- Including moulded sleeve
- Extendable to any length
- The joining of the split pipes does not require any tools
- Can be angled by 10° per meter in each direction
- 3 red locking clamps are pre-mounted

Standard design	
Material	PP
Locking system	clamps
Colour	black
Length	1 m

Item designation	Outer diameter (mm)	Inner diameter (mm)	Wall thickness (mm)	Pallet contents (m)
RHS-V 60 x 5,0	60	50	5,0	90
RHS-V 110 x 5,5	110	99	5,5	54
RHS-V 160 x 8,0	160	144	8,0	24
RHS-V 220 x 10,0	220	200	10,0	12





Z.I.S. Kunststoff cable covers provide optimum mechanical and visual protection for your cables and wires. For cable and wires, which require particularly robust protection, we may offer our covers with wall thickness of up to 12 mm and extra strong mechanical protection effect.

With our Z.I.S. Easy Lock System we guarantee easy and user-friendly connecting technology. No twisting of 90° is necessary – just put it together and drop.

Since many years the use of recycled plastic material is obligatory for the production of Z.I.S. As a result, Z.I.S. has developed a great know-how for the extrusion of highest quality cable protecting products corresponding the requirements mechanically as well as optically.

We offer you an extensive program making sure that you will find the dimensions required. On request we manufacture special sizes and designs regarding colour, imprint, size and length.

# Advantages for you:

- Best possible protection for cables and wires
- Wide range of products
- Individual imprint and colours
- Flexibility of the connecting system
- Large program of accessories
- Competent expert advice

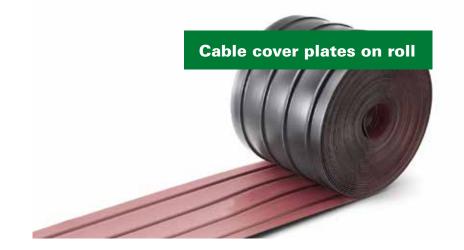


Standard design		
Manufactured acc. to DIN 54841-5		
Material	PE-HD	
Length	1.000 mm	
Colour Oberseite	red	
Dicke	2 mm	
Labelling	Achtung Starkstromkabel	
Longitudinal locking	using the Z.I.S. Easy Lock System	

Possible designs	
Cover width	100 mm to 300 mm
Length	300 mm to 3.000 mm
Thickness	1 mm to 3 mm
Material	PE-HD or PVC-U
Colour surface	yellow, blue, green, orange, black
Longitudinal locking	with or without Z.I.S. Easy Lock System
Labelling	acc. to customer specifications

Item designation	Cover width	Colour	surface	VE	Pallet contents
	(mm)	red	yellow	(Pcs)	(m)
KAPP 120	120	X	X	50	2.000
KAPP 160	160	X	0	50	2.000
KAPP 180	180	X	0	50	2.000
KAPP 200	200	X	0	25	1.500
KAPP 240	240	X	0	25	1.500
<b>KAPP 300</b>	300	X	0	25	1.000

X = standard designs, in stock; O = possible designs



Standard design		
Manufactured acc. to DIN 54841-5		
Material	Material PE-HD	
Roll length	25 or 50 m	
Colour surface	red	
Thickness	2 mm	
Labelling	Achtung Starkstromkabel	
Longitudinal locking	using the Z.I.S. Easy Lock System	

Possible designs	
Cover width	100 mm to 300 mm
Length	25 m to 50 m
Thickness	1 mm to 3 mm
Colour surface	yellow, blue, green, black
Longitudinal locking	with or without Z.I.S. Easy Lock System
Labelling	acc. to customer specifications

Item designation	Cover width (mm)	Unit (m)	Pallet contents (m)
R-KAPP 120	120	50	2.000
R-KAPP 160	160	50	2.000
R-KAPP 180	180	50	2.000
R-KAPP 240	240	25	1.500
R-KAPP 300	300	25	1.000

Order related manufacturing, minimum quantities by arrangement



# With increased mechanical protection

Standard design		
Manufactured acc. to	Manufactured acc. to DIN 54841-5	
Material	Material PE-HD	
Length	1.000 mm	
Colour surface	red	
Thickness	10 mm	
Labelling	Achtung Starkstromkabel	
Longitudinal locking	with punched holes and connection pin	

Possible designs	
Cover width	100 mm to 290 mm
Length	300 mm to 3.000 mm
Thickness	3 mm to 12 mm
Material	PE-HD or PVC-U
Colour surface	yellow, blue, green, orange, black
Longitudinal locking	with or without punched holes and connection pin
Labelling	acc. to customer specifications

Item designation	Cover width (mm)	Unit (Pcs)	Pallet contents (m)
KAPP+ 150	150	10	500
KAPP+ 200	200	10	500
KAPP+ 250	250	10	400
KAPP+ 290	290	10	400

Order related manufacturing, minimum quantities by arrangement

# Also available as cover plates with smooth surfaces

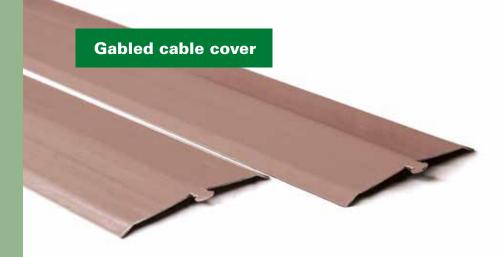




Standard design	
Manufactured acc. to	o DIN 54841-5
Material	PE-HD
Length	1.000 mm
Colour surface	red
Thickness	2 mm
Labelling	without
Longitudinal locking	using the Z.I.S. Easy Lock System

Possible designs	
Cover width	40 mm to 111 mm
Length	300 mm to 3.000 mm
Thickness	up to 3 mm
Material	PE-HD or PVC-U
Colour surface	yellow, blue, green, black
Longitudinal locking	with or without Z.I.S. Easy Lock System
Labelling	acc. to customer specifications

Item designation	Cover width PE (mm)	Inner diameter (mm)	Unit (pcs)	Pallet contents (m)
KARP 41/45	45	40	100	2.000
KARP 51/57	57	50	100	2.000
KARP 62/67	67	60	75	1.500
KARP 72/81	81	70	75	1.500
KARP 100/100	100	90	50	1.000



Standard design	
Manufactured acc. to	DIN 54841-5
Material	PE-HD
Length	1.000 mm
Colour surface	red
Thickness	2 mm
Labelling	Achtung Starkstromkabel
Longitudinal locking	using the Z.I.S. Easy Lock System

Possible designs	
Cover width	100 mm to 220 mm
Length	300 mm to 3.000 mm
Thickness	1 mm to 3 mm
Material	PE-HD or PVC-U
Colour surface	yellow, blue, green, orange, black
Längsarretierung	with or without Z.I.S. Easy Lock System
Labelling	acc. to customer specifications

Item designation	Cover width (mm)	Unit (Pcs)	Pallet contents (m)
KASP 120	120	50	2.000
KASP 160	160	50	2.000
KASP 180	180	50	1.500
KASP 220	220	50	1.500



Standard design	
Manufactured acc. to	o DIN 54841-5
Material	PE-HD
Roll Length	25 or 50 m
Thickness	2 mm
Colour surface	red
Labelling	Achtung Starkstromkabel
Longitudinal locking	using the Z.I.S. Easy Lock System

Possible designs	
Cover width	100 mm to 220 mm
Length	25 m to 50 m
Thickness	1 mm to 3 mm
Colour surface	yellow, blue, green, black
Longitudinal locking	with or without Z.I.S. Easy Lock System
Labelling	acc. to customer specifications

Item designation	Cover width (mm)	Unit (m)	Pallet contents (m)
R-KASP 110	110	50	2.000
R-KASP 120	120	50	2.000
R-KASP 160	160	50	2.000
R-KASP 180	180	50	1.500
R-KASP 220	220	25	1.000

Order related manufacturing, minimum quantities by arrangement

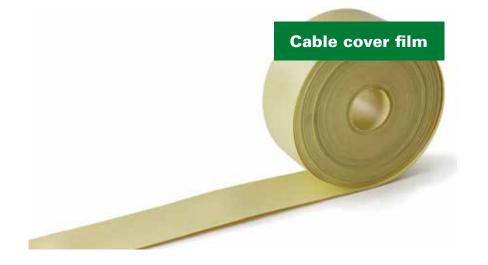


Standard design	
Manufactured acc. to	DIN 54841-5
Material PE-HD	
Roll length	see below
Colour surface	see below
Thickness	see below
Labelling	Caution – High-Voltage Cable

Possible designs	
Cover width	50 mm to 300 mm
Length	25 m to 100 m
Thickness	1 mm to 7,5 mm
Colour surface	red, blue, green, black
Longitudinal locking	with or without (>3 mm without)
Labelling	acc. to customer specifications

Item designation	Cover width	Thickness	Colour surface	Unit	Pallet contents
	(mm)	(mm)	rot	(m)	(m)
KAB 150	150	2,0	rot	50	1.500
KAB 200*	200	1,0	gelb	50	1.000
KAB 200	200	2,0	rot/gelb	30	1.000
KAB 220	220	2,0	rot	50	2.400
KAB 300*	300	1,0	gelb	50	1.000
KAB 300	300	2,0	rot/gelb	50	1.000

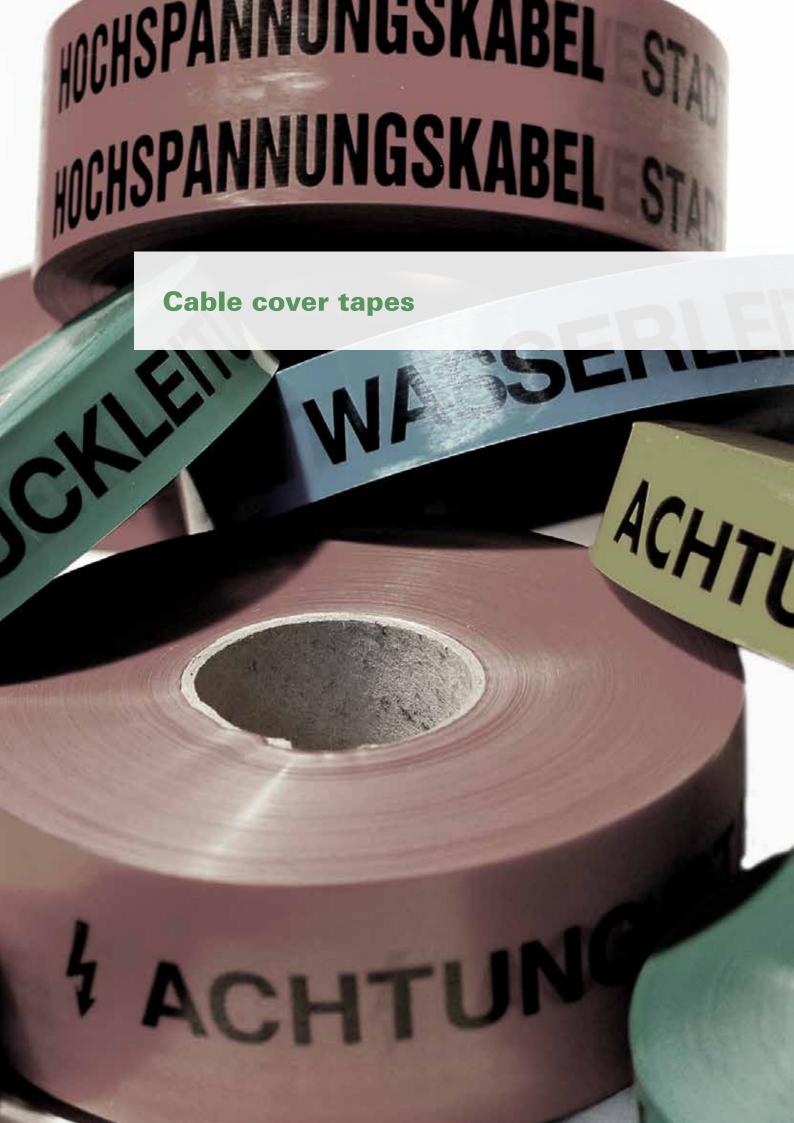
<sup>\*</sup> Based on DIN 54841-5



Standard design		
Material	Material  Polyehylene film (PE-LD) laminated (permanently legible print due to crystal clear film coating; resistant against aging and frost)	
Colour	yellow	
Labelling	Caution – High-Voltage Cable Caution Cable	

Item designation	Width (mm)	Thickness (mm)	Roll length (m)
KAF 100	100	0,5	100
KAF 150	150	0,5	100
KAF 200	200	0,5	100
KAF 250	250	0,5	100
KAF 300	300	0,5	100

Other colours available on request



Standard design		
Material	Polyehylene film (PE-LD) laminated (permanently legible print due to crystal clear film coating; resistant against aging and frost)	
Colour	yellow, red, blue, green	
Labelling	Achtung Fernmeldekabel, Achtung Gasleitung, Achtung Kabel, Achtung LWL Kabel, Achtung Hochspannungs- kabel, Achtung Niederspannungskabel, Achtung Starkstromkabel, Achtung Wasserleitung	





Item designation	Width (mm)	Thickness (mm)	Roll length (m)
TWB 40	40	0,15	250
TWB 80	80	0,15	250
TWB 100	100	0,15	250
TWB 156	156	0,15	250
TWB 200	200	0,15	250
TWB 250	250	0,15	250
TWB 300	300	0,15	250

With 2 sinusoidal special steel wires or a single special steel tape for locating non-metal or jacketed wires, pipes and plastic pipes. The tracer tape is also available with a copper wire inlay.

Standard design		
Material Polyethylene film (PE-LD) laminated (permanently print due to crystal clear film coating; resistant against aging and frost)		
Colour	yellow, red, blue, green	
Labelling	Achtung Gasleitung (Stadtwerke) Achtung Wasserleitung (Stadtwerke Achtung Abwasserleitung (Stadtwerke)	

Other imprints and dimensions on request



Item de	Item designation		Thickness	Roll length
Tracer tape with special steel wire	Tracer tape with copper wire	(mm)	(mm)	(m)
OTB-D-VA 40	OTB-D-CU 40	40	0,15	250
OTB-D-VA 80	OTB-D-CU 80	80	0,15	250
OTB-D-VA 100	OTB-D-CU 100	100	0,15	250
OTB-D-VA 150	OTB-D-CU 150	150	0,15	250
OTB-D-VA 200	OTB-D-CU 200	200	0,15	250





Z.I.S. Kunststoff cable channels for wooden poles made of PVC-U offer reliable protection for your cables and wires against external influences. They are highly resistant against impact, sunlight and weather.

Standard design		
Material	PVC-U	
Colour	grey	
Length 3 m		
Mounting bores with a 7 mm diameter		

Possible designs			
Colour	Colour on request		
Length	on request		
Labelling	acc. to customer specifications		

Item designation	Inner diameter (mm)	Unit (Pcs)	Pallet contents (Pcs)
MA 50	50	5	105
MA 60	60	5	105
MA 70	70	5	105
WA 50	50	5	105

Order related manufacturing, minimum quantities by arrangement



We recommend the use of our Z.I.S. Kunststoff corrugated cable spacers for laying cables, wires and pipes next to each other while ensuring the required distance between them (e.g. separation of high-voltage and low-voltage cables).

Standard design		
Material PVC-U		
Colour	black or red	
Length	1 m	

Possible designs		
Colour	on request	
Length	0,25 m and 1,5 m	

Item designation	Distance (mm)	Height (mm)	Thickness (mm)	Unit (pcs)	Pallet contents (Pcs)
KDW	ca. 60	120	2	25	2.000

Z.I.S. Kunststoff pole foundation pipes made of PE-HD can be used for lighting masts, fencing poles and flag posts. Due to the small weight of the plastic pipes, the installation – as opposed to traditional casings made of concrete pipes, metal or wood – is significantly faster and easier. The corrugated pipe profile ensures a firm grip inside the concrete coating.

Standard design				
Material	PE-HD			
Colour	black			
Length	0,8 m / 1 m / 6 m			

Possible designs					
Cable insertion bore	available for a surcharge				
Length	on request				
Protective lid	prevents any ingress of dirt and construction debris into the foundation pipe (please contact us for details)				

Item designation	Outer diameter (mm)	Inner diameter (mm)	Length (m)	Pallet contents (Pcs)
MFR DN 250	289	250	0,8 / 1 / 6	32 / 32 / 16
MFR DN 300	345	300	0,8 / 1 / 6	18 / 18 / 9
MFR DN 350	398	350	0,8/1/6	18 / 18 / 9





If you have any questions or requests or would like additional information, please write an email to our address below or call us.

Our competent staff will be happy to assist you.

# Z.I.S. Kunststoff GmbH

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# Sales

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# General terms and conditions for the sale of products

#### Z.I.S. Kunststoff GmbH, Industriestraße 15, D-33184 Altenbeken-Buke Valid from 1 August 2017

This document is a translation of the original German text and is not legally binding. Only the text of the original document in German is legally binding.

#### Scope of application of the general terms and conditions for the sale of products

The following terms and conditions for the sale of products (hereinafter: "Conditions") shall apply exclusively to all contractually agreed sales Z.I.S. Kunststoff GmbH (hereinafter "Z.I.S") to the customers apply the following Conditions. "Products" include any sort of merchandise which is especially produced for the Customer by Z.I.S. On conclusion of the contract the Customer agrees to the following Conditions. These Conditions shall also apply to all future sales between Z.I.S. and the Customer, even if they have not been separately agreed upon.

1.2 Any terms and conditions which differ from those contained in these Conditions shall not apply unless Z.I.S. has given its prior written consent beforehand. These Conditions shall apply even if Z.I.S. accepts the Customer's offers or delivers Products to the Customer without reserve knowing that the conditions of the Customer differ from or conflict with its own. Z.I.S. may withdraw from the contract if the Customer protests against these Conditions. If this occurs the Customer is not entitled to any claims against Z.I.S.

1.3 Amendments and additional agreements must be made in writing in terms of \$ 126b German Civil Code "text form" (e.g. fax, e-mail). This shall also

apply to any waiver of this requirement.

1.4 These Conditions shall apply exclusively vis-à-vis businessmen/companies, legal persons under public law and separate public property within the meaning of Sec. 310 (1) German Civil Code.

#### Offer, Conclusion of Contract

2 1 All offers of Z.I.S. are subject to change and are nonbinding, as far as they are not specifically labelled binding or do not include a certain term of accep-

22 In absence of the submission of an express statement, the Customer shall bind himself to his contractual offer for a period of two weeks.

A purchase agreement is considered to have been concluded if Z.I.S. has entered into a written contract with the Customer or if Z.I.S. confirms the acceptance of the order within the period in accordance to 2.2. of these Conditions or executes the delivery (decisive: date of dispatch of the Products). If Z.I.S. executes the delivery after expiry of this period, the agreement shall also be deemed to have been concluded in as far as the Customer does not return the delivered Products without undue delay.

The contractual relationship between the Customer and Z.I.S. is solely governed by the written purchase contract, including these conditions. It fully ex presses all agreements between the contracting parties on the subject-matter. Oral agreements by Z.I.S. prior to the conclusion of this contract are legally nonbinding and oral agreements by the contracting parties shall be replaced by the written contract, unless they specifically imply that they will continue in force bindingly. Additions and amendments to the agreed conditions, including these terms and conditions, need to be issued in writing to be valid. With the exception of the Managing Directors or the Authorised Officers, employees of Z.I.S are not entitled to meet diverging oral agreements. Transmission by telecommunication, in particular by telefax or email, shall be sufficient to meet the requirement of submission in writing.

All information in the delivery programme of Z.I.S. catalogues, brochures, and other advertising documents, specifications and other technical supply conditions, in certificates and in other forms represent quality descriptions and are not guarantees within the meaning of Sec. 276 (1) German Civil Code.

2.6 Information according to cipher 2.5 of these Conditions on the produced and/or distributed Products (e.g. information on weight, measures, practical value, capacity, tolerances and technical data) as well as on the presentations of these Products (e.g. illustrations and drawings) are only roughly decisive, as far as the usability for the contractually intended purpose does not presuppose an exact accordance. Customary deviations and variations which occur upon legal regulations or constitute technical improvements as well as the replacement of component parts with equivalents parts are permissible, as far as the usability for the contractually intended purpose is not affected.

Z.I.S. reserves its ownership and copyright for all its quotations and estimates of costs as well as for all drawings, illustrations, calculations, brochures, catalogues, models, tools and other documents and auxiliary material placed at the Customer's disposal. Without explicit consent from Z.I.S., the Customer must not, either as such or with regard to the contents, make these objects available to third parties, disclose them, use them or reproduce them themselves or via third parties. At the request of Z.I.S., the Customer has to return these objects completely to Z.I.S. or destroy potentially manufactured copies if they are no longer needed in the proper course of business, or if negotiations do not lead to the closing of a contract. The storage for backup purposes of electronic data placed at the Customer's disposal is exempted from this regulation.

# Date of Delivery and force majeure

3.1 The beginning of the agreed delivery period requires the clarification of all technical questions. The declarations of both parties in writing in terms of § 126 b German Civil Code are definitive for the scope of the supply, in as far as they comply. If an order has been given without such concurring declarations from both parties, the written order confirmation of Z.I.S. shall be definitive for the scope of the deliveries, unless the Customer contradicts this without undue delay.

3.2 Part deliveries are permissible to the extent that they are reasonable

for the Customer 3.3 Unle Unless a definite time limit or a fixed date is accepted or agreed upon, the time limits or dates for the delivery announced by Z.I.S. only constitute an approximate specification – its actual abidance depends on the availability of the vendor parts, production conditions and transport conditions. As far as dispatch has been agreed, the delivery deadlines and the dates of delivery refer to the time of the handing over to the forwarder, freight carrier or others assigned with the transport.

3.4 The observance of agreed delivery deadlines is dependent on the timely receipt of all advance performances to be provided by the Customer (in particular: documents to be supplied) as well as the observance of the agreed payment conditions and other contractual and/or legal obligations by the Customer. If these preconditions are not fulfilled in time the delivery deadlines shall be extended by

the length of the delay which has occurred. This shall not apply if Z.I.S. is responsib-

le for the delay.
3.5 Z.I.S. is not liable for the impossibility of the delivery or for delivery delays as far as they are based on force majeure or other unforeseen occurrences at the time of the conclusion of the contract, for which Z.I.S. is not responsible. If these occurrences essentially complicate or even make the delivery or the performance impossible and this interference is not only temporary, Z.l.S. may rescind (zurücktreten) the contract. Temporary obstacles extend the delivery and performance deadlines or postpone the delivery and performance dates by the time period of the interference plus by an adequate startup term. If the delay makes the acceptance of the delivery or performance unreasonable for the Customer, he is entitled to rescind the agreement with an immediate declaration in writing in terms of § 126 b German

3.6 Force majeure in terms of cipher 3.5 includes all unforeseen occurrences or such occurrences that come under the influence of the contractual partner and which effects on the execution of the contract can not be avoided by reasonable efforts of the contractual parties. This especially but not exclusively includes war (declared or not), warlike situation, commotion, affray, riot, blockade, embargo, government arrangement, sabotage, strikes, go slow strike, lock out, collective action, epidemic, fire, flood, storm tide, typhoon, hurricane or other thunderstorm in the degree of a catastrophe, earthquake, land slip, flash of lightening, general deprivation of material (Werkstoffmangel), severe transportation accidents, shortages of raw material, interruptions to business of any sort and remanufacture of important system parts for reasons on which Z.I.S. has no influence, as far as this leads to an extension of delivery deadlines.

The Customer is aware that Z.I.S. purchases materials from sub-suppliers for the production and/or sale of the Products. If the subcontracted supply of these Products by sub-suppliers is delayed based on reasons for which Z.I.S. is not responsible, the time for delivery is delayed for the same period towards the Customer. The Customer will be immediately notified orally or in writing (§ 126 b German Civil Code) after the acknowledgement of such delays.

3.8 In the event of a delay in delivery or performance, the liability of Z.I.S. for compensation is limited according to ciphers 11 and 12 of these Conditions. 3.9 Reminders from the Customer must at all times be issued in writing

#### **Purchase Price**

Prices shall apply to the performance and delivery amount listed by Z.I.S. in the confirmation of order or offer letter. Additional or special services will be charged separately.

Prices are, if not agreed differently, in EURO ex works in Altenbeken-Buke excluding packaging, postage costs, insurance and value added tax. The value added tax shall be itemised separately in the invoice with the tax rate prevailing at the time of delivery

Packaging requested by the Customer or considered necessary by Z.I.S. as well as delivery costs shall be calculated at the cost prices prevailing at the time of delivery.

Z.I.S. reserves the right to adjust the prices accordingly if, after closing the contract, the costs should decrease or increase, particularly when caused by collective wage agreements or by changes of commodity or raw material prices.

## Terms of Payment

5.1 In as far as no other agreement has been reached, the invoiced amount shall be due for payment within 10 days after receipt of the invoice without discount. The Customer shall make payments at the domicile of Z.I.S. at the cost

and risk of the Customer. The Customer is only entitled to pay by cheque or bill of exchange if this has been agreed expressly with Z.I.S. The Customer is then obliged to reimburse Z.I.S. for the incurred exchange and discount charges.

5.3 In as far as the Customer pays the purchase price by cheque, bill of exchange or otherwise, the purchase price debt shall only expire when the counter value has been credited definitely and without reserve to the account of Z.I.S. The retention of title of Z.I.S. under cipher 9. shall not expire before this moment.

5.4 Diverging from Sec. 286 (3) German Civil Code the Customer shall also be in default if he does not make the payment owed within the payment period stipulated under cipher 5.1. (Sec. 286 (2) no. 2 German Civil Code).

5.5 If partial payments have been agreed on, the total remaining price shall become due for payment if the Customer is in default with an instalment in whole or in part for longer than 14 days. Z.I.S. is also entitled to demand payment of the enti-re purchase price, if after conclusion of the agreement deterioration in the financial position of the Customer occurs or is in evidence for the first time, the consideration appears jeopardised and Z.I.S. has previously demanded and set a deadline in vain that the Customer pay a reasonable security for the deterioration in the financial position which has occurred.

The Customer may only set off with undisputed, recognised or final and absolute counter-claims.

The Customer may only appeal to retention rights vis-à-vis claims of Z.I.S. in as far as the counter-claims are undisputed, recognised or final and absolute.
 Reminders of the Customer must be made in writing in terms of § 126 b German Civil Code.

## Redemption of Products

Should Z.I.S. deliver the goods together with transport and/or packing material, especially with transport rollers which are not owned by Z.I.S. and therefore need to be returned to the owner by Z.I.S., the Customer has to return such transport material to Z.I.S. in time. In addition, the Customer has to exempt Z.I.S. from claims by the owner and refund Z.I.S. for any additional costs and damages resulting from a delayed return. The Customer shall indemnify Z.I.S. from any legal take back requirements and connected third party claims.

# Place of Performance, Transfer of Risk

Unless otherwise agreed by the parties the place of performance and fulfilment shall be the domicile of Z.I.S.

The risk of accidental loss passes to the Customer when the ordered Products are handed to the forwarder or freight carrier. At the wish and cost of the Customer the consignment may be insured by Z.I.S. against risks named by the Customer.

7.3 If the dispatch or service of Products is delayed for reasons for which Z.I.S. is responsible, the risk shall be transferred to the Customer with effect from the day on which the Products are ready for dispatch.

# General terms and conditions for the sale of products

**Default in Acceptance**If dispatch or service is delayed by more than one month after the Product is ready for dispatch at the request of the Customer or by reasons for which he is responsible, Z.I.S: may charge the Customer for storage costs for each month commenced in the amount of 5 % of the price of the Product to be delivered and a maximum of 0.5 %. Both parties to the agreement are at liberty to prove that higher or lower storage costs have been incurred.

8.2 If the Customer delays in accepting the Product or if he negligently breaches other duties of cooperation Z.l.S. shall also be entitled to demand the reimbursement of all other extra costs incurred hereby.

#### Retention of Title

Z.I.S. shall retain full title of the delivered Products until the purchase price and all ancillary claims (e.g. costs incurred by bills of exchange, financing costs, interest) has been paid in full.

9.2 In as far as legally permitted, the retention of title of cipher 9.1. shall also apply to all claims which had already arisen at the time of the conclusion of the contract. The retention of title only expires with the complete payment of all claims of Z.I.S. from the business connection. The approved balance shall be definitive he-

9.3 Until performance of the particular pecuniary claim and respectively until performance of all pecuniary claims of the business connection an exploitation or transfer by way of security of the Product is prohibited. If the Customer only purchases the Product for resale, he has the revocable right to resell the Product in line with a proper course of business. The right to resale expires with the stoppage of payments or with the application of the opening of insolvency proceedings.

9.4 The Customer hereby assigns his claims from resale to Z.I.S. in the

amount of the product price (including sales tax), but stays irrevocably authorised to the recovery. Z.l.S. can also recover claims and inform the third party debtor about the assignation, if the Customer does not properly fulfil his obligations to pay. The Customer is obliged to offer the information necessary for the recovery.

Z.I.S. will release the goods subject to retention of title, as well as the objects or receivables superseding them, as far as their value exceeds the amount of the secured receivables by more than 50%. The choice of the objects to be released thereafter is up to Z.I.S.

As long as Z.I.S. retains title, the Customer is obliged to treat the deli-

vered Products with care.
9.7 If Z.I.S. rescinds the contract in the event of a breach of contract by the Customer, in particular default in payment, Z.I.S. is entitled to demand the return of the delivered Products.

9.8 Should a third party seize the goods which are subject to retention of title, particularly by garnishment, the Customer shall immediately notify the third party that the goods are owned by Z.I.S. and shall likewise notify Z.I.S. in order to facilitate the enforcement of their proprietary rights. Should the third party be unable to refund the judicial and extrajudicial costs incurred to Z.I.S. in this context, the Customer shall be liable towards Z.I.S.

## **Trademark Rights**

In the case of an infringement in the preceding sense, Z.I.S. will either, at its own option and expense, substitute or modify the delivered product in a way that ensures the remedy of the infringement and that the delivered product continues to fulfil its function as contractually agreed, or to procure the right of use for the Customer by closing a licencing agreement. Should Z.I.S. not succeed in doing so within an appropriate period of time, the Customer is entitled to withdraw from the contract or to debase the purchase price in an appropriate way. Possible indemnity claims by the Customer are subject to paragraph 12 of these Conditions.

In the case of infringements caused by delivery of products from other manufacturers, Z.I.S. will, at its own option, assert its claims against the manufacturer or pre-supplier for the Customer's account or assign the claims to the Customer. In compliance with paragraph 10, claims against Z.I.S. can only be asserted if the legal enforcement of the aforementioned claims against the manufacturers and pre-suppliers has been unsuccessful or if it would be futile, e.g. due to bankruptcy.

## Warranty Claims; Liability for Breaches of Contract

11.1 If the delivered Product is defective at the time of the transfer of risk Z.I.S. is entitled to choose, derogating from Sec. 439 (1) German Civil Code, either to deliver Products free of defect or to repair the Products delivered. If the defect is remedied Z.I.S. is obliged to bear all costs for expenses required, in particular, transport, transit, work and material costs in as far as these are not increased because the Products were delivered to a place other than the domicile or the commercial branch of the Customer if this does not correspond to the intended use of the Products. Refunds are only granted by Z.I.S. for the cheapest dispatch route.

11.2 In the event of an insubstantial reduction in the value or the suitability.

of the delivered Product Z.I.S is entitled – in addition to Sec. 439 (3) German Civil Code - to refuse subsequent performance pursuant to Sec. 437 (1) German Civil Code and instead of subsequent performance to refer the Customer to the rights pursuant to Sec. 437 (2) German Civil Code (reduction or rescission). This shall not apply if the Customer can prove that he has justified interest in a subsequent performance, despite the lack of importance of the defect, and the reduction or the rescission therefore does not represent any equivalent form of legal recourse; however, in this event the Customer may only demand subsequent improvement if the costs of the subsequent improvement are in reasonable proportion to the value of the

If the improvement or the replacement delivery is not successful (Sec. 440 p. 2 German Civil Code), the Customer may demand either reduction in the purchase price or rescind the agreement as he chooses. Further statutory claims to

compensation shall remain unaffected hereby.

11.4 Liability for defects is excluded for damages which occur after the transfer of risk as a result of faulty or negligent treatment, inordinate use, unsuitable operational means and external influences which go beyond the use in compliance with the contract. Z.I.S shall also not be held liable for the consequences of a change to the delivered Products improperly carried out by the Customer or third parties. Unless otherwise agreed, Z.I.S shall not provide any guarantee for circumstances which lie outside the delivered Products; this shall apply in particular to the ability to use the delivered Products with other components of the Customer or third per sons.

In the case of defective component parts from other manufacturers, Z.I.S. will, at its own option, assert its claims against the manufacturers and suppliers for the Customer's account or assign the claims to the customer. In the case of such defects, claims against Z.I.S. can only be asserted under the other preconditions and in accordance with these Conditions if the legal enforcement of the aforementioned claims against the manufacturers and suppliers has been unsuccessful or if it would be futile, e.g. due to bankruptcy. For the duration of the lawsuit, the limitation period of the Customer's warranty claims in question against Z.I.S. shall be constrained.

With regard to the purchased Products Z.I.S. shall be held liable for the negligent breach of essential contractual duties and for damage caused by the purchased merchandise and arising from negligent injury to life, body or health pursuant to the statutory provisions. In the same way Z.I.S. shall be liable for damage which is based on intentional or grossly negligent conduct or corresponding conduct of its representatives or agents and under the mandatory provisions of the Product Liability Act (Produkthaftungsgesetz). In as far as the preconditions of sentences 1 and 2 are not satisfied, the liability to pay compensation in the event of contractual breach is excluded; Z.I.S. is not held liable - notwithstanding sentences 1 to 3 - in particular for damage which has been sustained by items or legal merchandise other than the Products delivered.

11.7 In the event of defects or other divergences of the purchased Products

the Customer may only demand compensation in lieu of performance pursuant to Sec. 281 German Civil Code, if, when setting the deadline, he clearly stated that if the deadline expired without success he would also claim compensation instead of

performance or subsequent performance.

11.8 The period of warranty is one year as of delivery or, if an approval is required, as of approval. This term does not apply for indemnity claims from the Customer for injury of life, body or health or for wilful or grossly negligent breach of duty of the vendor or of his auxiliary persons, which become time-barred according to the legal prescriptions.

#### Other Liability

12.1 Liability for compensation claims other than those provided for under cipher 11. shall excluded, unless Z.I.S., his representatives or his agents can be charged with intent or gross negligence

Compensation claims based on mandatory provisions of the Product Liability Act (Produkthaftungsgesetz) and claims owing to bodily harm caused by negligence shall remain unaffected. The same shall apply to statutory compensation claims owing to negligent impossibility or initial inability to perform.

12.3 In as far as compensation claims against Z.I.S. are excluded this shall also apply with respect to the personal liability of Z.I.S.' employees, workers, staff, representatives and agents to pay compensation.

12.4 If Z.I.S. is unable to carry out the above performance for reasons for

which it is responsible the Customer is entitled to demand compensation. Compen sation shall, however, be restricted to 10 % of the value of such portion of the delivery which cannot be used for its designated purpose owing to such impossibility. This shall not apply in as far as Z.I.S. is charged with intent or gross negligence.

12.5 If Z.I.S. is in default, the Customer may demand compensation for each

complete week of the delay of 0.5 % of the price of the part of the delivery which could not be used expediently by the Customer owing to the default - in as far as the Customer provides prima facie evidence that it has suffered damage. Compensation shall however be restricted to a maximum 5 % of the price of such portion of the delivery which cannot be used for its designated purpose owing to such impossibility. Any further compensation claims of the Customer are excluded. Sentences 1 - 3 shall not apply in the event of intent or gross negligence.

12.6 In the event of liability for simple negligence, the liability of Z.I.S. for property damage and for financial loss resulting from it is limited to the amount of 100,000.00 EUR per case of damage and to 1 million EUR in all, according to the current limit of indemnity of its product liability insurance, even in the case of violation of essential contractual obligations.

12.7 Limitations of this paragraph do not apply to the liability of Z.I.S. for wilful action, for guaranteed structural characteristics, for injury of life, body or health or according to the law on product liability.

## **Final provisions**

13.1 Unless otherwise agreed, these General Terms and Conditions for the Sale of Products shall apply as a framework agreement in the version valid at the time of the Customer's purchase order, or at least in the version which was last communicated to him in writing. These also apply for similar future contracts without the necessity for Z.I.S. to refer again to the Conditions in each

13.2 As far as permitted by law, the place of jurisdiction shall be the domicile of Z.I.S. Z.I.S. may sue the Supplier at the court which has jurisdiction for the Supplier's domicile

13.3 Unless otherwise agreed in a specific case the place of performance shall be the domicile of Z.I.S.

This contract and any claims arising therefrom shall be subject to the law of the Federal Republic of Germany excluding United Nations Conventions on Contracts for the International Sale of Goods (CISG).

Should individual provisions of these Conditions be or become invalid in whole or in part, or should these Conditions contain a lacuna, this shall have no effect on the validity of the remaining provisions. In place of the invalid provision a valid provision shall be agreed upon which reflects the meaning and purpose of the invalid provision and, in particular, its economic intention. If there is a lacuna, the parties shall agree on the provision which they would have agreed on with regard to the meaning and purpose of the contract if this point had been considered from the start.



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